

Amended Patent Claims:

1. A hat part (14; 18; 24) made of a plastic material which maintains its shape below a first temperature and is deformable above the first temperature, characterised in
5 that the plastic material has a VICAT-softening temperature of from 60°C to 140°C, above which the material is deformable and remains in its formed shape below the softening temperature, and in that the plastic material is injection moulded.
2. A hat part according to claim 1, characterised in that the plastic material is a
10 thermoplastic urethane, based on polyether or polyester.
3. A hat part according to claim 1 or 2, characterised in that the hat part is provided as a hat flap, which has a portion resting against the head of a person bearing the hat and a distant portion, a hat material being attached to the resting portion.
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4. A hat part according to claim 1 or 2, characterised in that a visor part for a cap with visor is provided as the hat part.
5. A hat part according to any one of claims 1 to 4, characterised in that the plastic
20 material is realised as being partially or completely transparent.
6. A hat part according to any one of claims 1 to 5, characterised in that the plastic material is partially or completely metallised.
- 25 7. A hat part according to any one of claims 1 to 6, characterised in that foils are completely or partially injected into the plastic material, which are preferably imprinted.
8. A hat part according to any one of claims 1 to 7, characterised in that pigments
30 are incorporated into the plastic material, particularly dye pigments, effect pigments,

phosphorescing and/or fluorescing pigments, metallic and/or glittering pigments and Iroclin®- pigments.

9. A hat part according to any one of claims 1 to 8, characterised in that the plastic
5 material is flexible and/or elastic even below the first temperature.

10. A hat part according to any one of claims 1 to 9, characterised in that the
VICAT-softening temperature represents the softening temperature for VICAT A
with 50 N, of from 60°C to 140°C, preferably from 70°C to 95°C.

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11. A hat part according to any one of claims 1 to 10, characterised in that the plastic
material has a heat deflection temperature, in particular at a bending stress of 0,45
MPa, between 50°C and 170°C, preferably between 62°C and 101°C.